SONIC
PATCH AND PIN

We Make Ordering Easy

Art proofs in 1 biz day
3 week delivery - 2 week rush

Embroidered Patches

Woven Patches

3D Puff Patches

Leather Patches

Sublimated Patches

Rubber Patches

Tackle Twill

Chenille

Pins

Embroidered Patches

Embroidered patches are the most popular and traditional patch style.
They are made by sewing embroidery thread into a twill backing.
They offer maximum texture & depth.

Product Features

BORDER
Merrow and Satin Stitch options.

TWILL
Choose from dozens of twill colors.
Or match PMS colors via 100% embroidery.

EMBROIDERY
Select up to 12 thread colors.

TEXT
Can be as small as 1/8" tall.

FILL PERCENTAGE
Embroidered patches are priced by size & thread fill percentage.

50%   75%   100%

Border Options

MERROW
The classic patch border.
1/8" border that overlocks
the patch edge.

SATIN STITCH
For complex designs and detailed
borders. 1/16" border that simulates
a merrow border without
overlocking the patch edge.

Backing Options

PLASTIC

For sew-on
applications.

HEAT PRESS

For heat press or
iron-on applications.

STICKER

For temporary
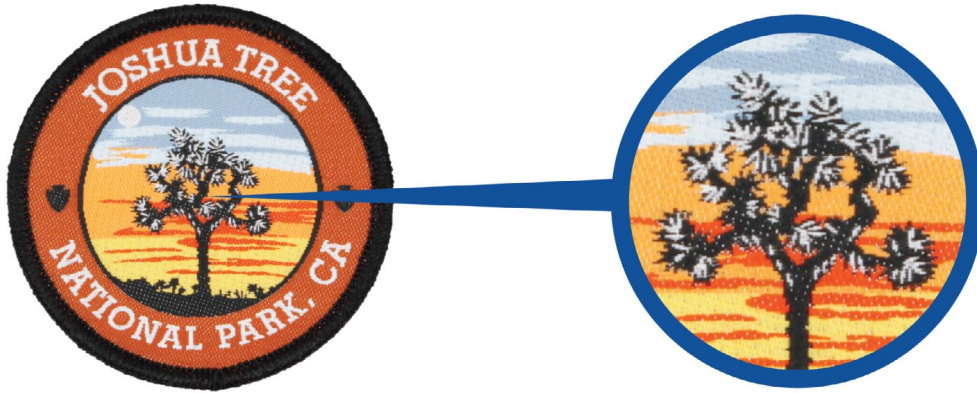applications.

VELCRO

Comes complete with
hook and loop.

Woven Patches

Woven patches are the 2nd most popular patch style.
They are made with thin threads and a tight weave.
They offer fine detail with medium texture.

Product Features

Woven patches are a great option when your design has a lot of detail or small text.

Border Options

MERROW
The classic patch border.
1/8" border that overlocks
the patch edge.

SATIN STITCH
For complex designs and detailed
borders. 1/16" border that simulates
a merrow border without
overlocking the patch edge.

LASER CUT
Available on woven patches and
labels. Enables the design to
extend to the patch edge without
the look of an overlocking border.

Backing Options

PLASTIC

For sew-on
applications.

HEAT PRESS

For heat press or
iron-on applications.

STICKER

For temporary
applications.

VELCRO

Comes complete with
hook and loop.

3D Puff Patches

3D Puff Patches are great for making your logo "pop".
They use the same process as 3D Puff Embroidery, but in patch form.
They are heat pressable, so they are a great decoration method for hats.

Product Features

FOAM FILLED + 3D
The raised portion of the patch is filled with 2mm of foam, which gives the patch the 3D look.

HIGH END LOOK
3D Puff Embroidery has been popular on retail quality hats for many years. 3D Puff Patches enable you to get a "retail look" without the hassle.

HEAT PRESSABLE!
Our 3D Puff Patches heat press great, so they make decoration easy. If you want to sew them down, sew files are available for $15 with every patch order.

Border Options

MERROW
The classic patch border. 1/8" border that overlocks the patch edge.

SATIN STITCH
For complex designs and detailed borders. 1/16" border that simulates a merrow border without overlocking the patch edge.

Backing Options

PLASTIC	HEAT PRESS	STICKER	VELCRO
For sew-on applications.	For heat press or iron-on applications.	For temporary applications.	Comes complete with hook and loop.

Leather

We offer 2 types of leather patches: Made in USA & Made Overseas.
Both come in Real Leather & Faux Leather.

★ ★ ★ ★ ★   Made in the USA Leather   ★ ★ ★ ★ ★

Our Made in the USA Real Leather patches are made of top grain bridle leather. Designs are laser engraved into the patch enabling us to reach very fine detail. 24 piece minimum with 2 week delivery, so they're a great option for decorating hats.

Our Made in the USA Faux Leather patches come in a wide variety of colors. They are thinner & less expensive than our Made in the USA Real Leather patches. They are also delivered in 2 weeks, have a 24 piece minimum and are heat pressable.
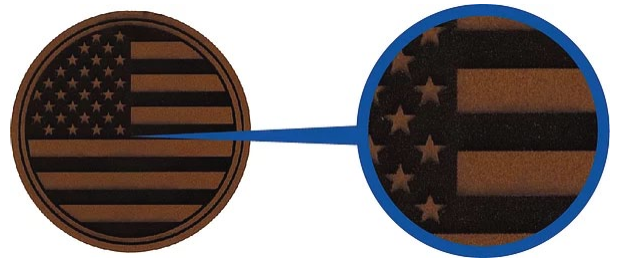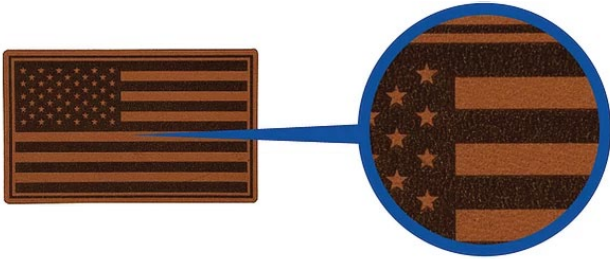
Features
- 24 pcs minimum
- 2 week delivery
- Designs are laser engraved
- Patches are heat pressable

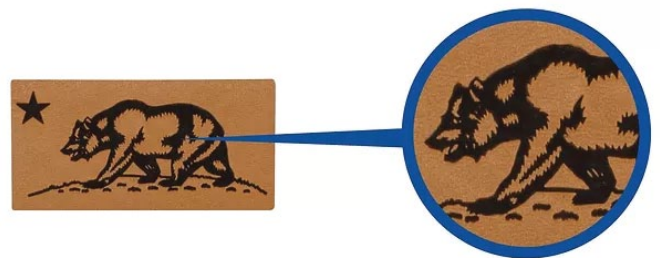**Features**
- 24 pcs minimum
- 2 week delivery
- Designs are laser engraved
- Patches are heat pressable

Overseas Leather

Our Made Overseas Real Leather patches are made of high quality genuine leather. Designs are debossed (stamped) and the recessed areas can be filled with a darker color. These patches are a great option for larger quantity orders.

Our Made Overseas Faux Leather patches come in a wide variety of colors. They are thinner & less expensive than our Made Overseas Real Leather patches. They are a great low cost option.
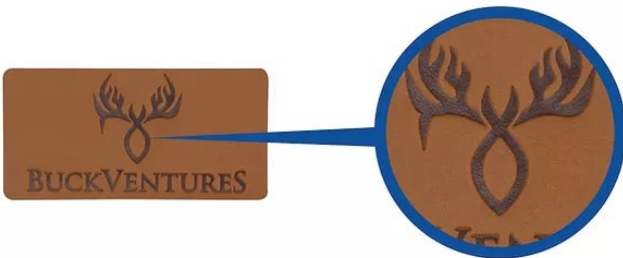
Features
- 50 pcs minimum
- Less expensive than Made in USA (at 250+ pcs)
- 3 week delivery
- Designs are debossed

Features
- 50 pcs minimum
- Less expensive than Made in USA (at 250+ pcs)
- 3 week delivery
- Designs are debossed

Sublimated Patches

Sublimated patches are great for extremely detailed designs.
They are made by sublimating the artwork onto twill.
They offer photo quality detail with a flat texture.

Product Features

Turn any photo into a sublimated patch

Border Options

MERROW
The classic patch border.
1/8" border that overlocks
the patch edge.

SATIN STITCH
For complex designs and detailed
borders. 1/16" border that simulates
a merrow border without
overlocking the patch edge.
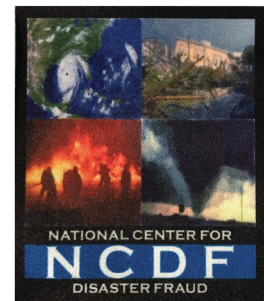
LASER CUT
Enables a design to extend
to the patch edge without the look
of an overlocking border.

Backing Options

PLASTIC

For sew-on
applications.

HEAT PRESS

For heat press or
iron-on applications.

STICKER

For temporary
applications.

VELCRO

Comes complete with
hook and loop.

Rubber Patches

Rubber patches (also referred to as PVC) are rugged and durable.
They have a 3D look as portions of the design elements are raised.
They offer a premium outdoor look.

Product Features

PMS color match

Optional sew groove

Raised design

Backing Options

NONE

For sew-on applications.

STICKER

For temporary applications.
Can be sewn on for a
permanent hold.

VELCRO

Comes complete with
hook and loop.

Tackle Twill

Tackle twill patches are used on hockey jerseys and by motorcycle clubs.
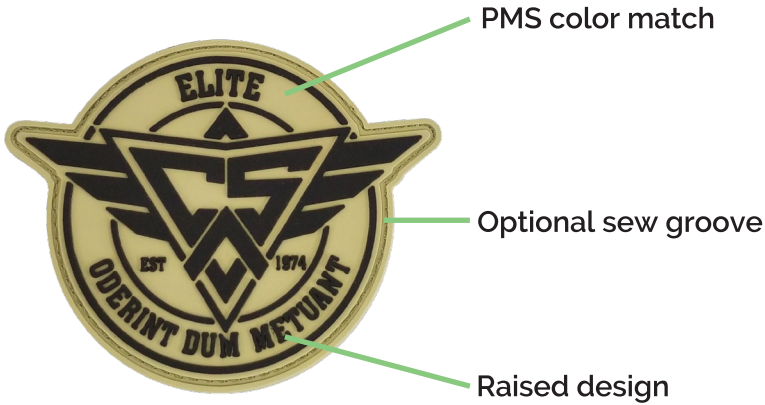If you sell to hockey or bikers you need to pitch these patches, as the average order size is over $1,000.
Our pricing on these large patches is unmatched in the industry.

Product Features

HOCKEY

BIKER

EMBROIDERY ONTO TWILL
We can add embroidery onto
any tackle twill design.

BORDER STITCHING
Available in Zig-Zag
or Satin Stitch.

10 PIECE MINIMUM
Our minimum on tackle twill / large patches (8"+)
is only 10 pieces.

Backing Options

ZIG-ZAG
The classic border stitch for
tackle twill patches. Give your
patches the same professional
look used on sports jerseys.

SATIN STITCH
For complex designs and borders.
1/16" border that simulates a
merrow border without
overlocking the patch edge.

Chenille

Product Features
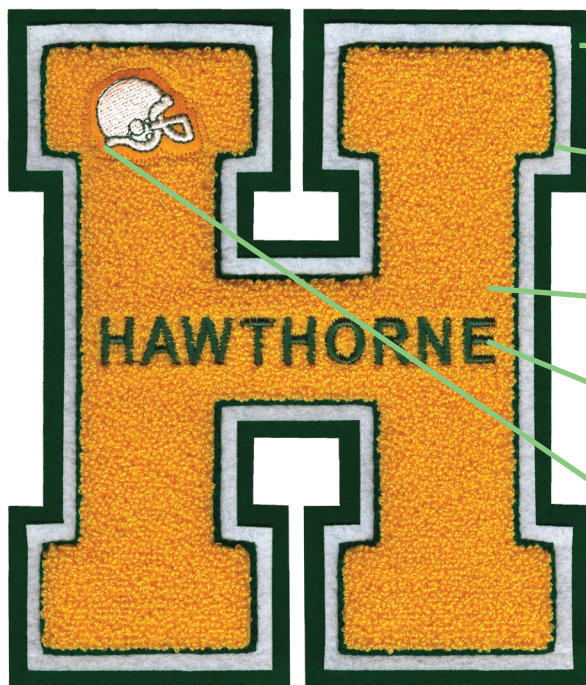
FELTS
Most patches are constructed using
2 layers of felt: the bottom felt and top felt.

CHAIN
The stitching that outlines the chenille and
binds the top felt to the bottom felt.

CHENILLE
The fluffy, carpet-like stitching adds
texture and dimension to the patch.

TEXT
We add an embroidery underlay beneath all
text, enabling for maximum detail and clarity.

INSERTS
Small patches used to show achievement.
Constructed of felt and embroidery.

Craftsmanship

BEAUTIFUL DETAIL
We sew our chenille extremely tight, enabling
us to create complex designs with beautiful detail.

INCREDIBLE ART
Our artists are chenille experts. We can match any
existing patch or help you create new artwork too.

Team Sales

LARGE ORDERS
95% of high schools buy chenille to pass
out as awards. Our pricing and delivery times
allow dealers to beat NEFF.

On average, schools spend over $1,000 per
chenille letter order.

PROFITABLE ORDERS
Dealers can mark our prices up to make
a 30% - 35% margin and beat NEFF, guaranteed!

Pins

Pins are a great promotional & branding item. They are also used for corporate recognition & awards.
If you're selling pins to retail stores, we make all types of card backers & hang tags to suit retail needs.
While pins are small, their fine details and vibrant colors make them "pop".

Pins are available in 4 style options

SOFT ENAMEL	HARD ENAMEL	PRINTED	DIE CAST

The most popular pin style. Recessed areas are hand filled with soft enamel paint.

A jewelry quality pin. Enamel paste is filled to the top and polished for a smooth finish.

Great for intricate designs. Finished with an epoxy dome.

Best for 3D designs.

Product Features

HIGH QUALITY
All pins are die-stuck brass metal

METAL COLOR
Choose from Nickel, Gold, Brass and others

PMS COLORS
Match any color

Trading Pins

Trading Pins are very popular for youth baseball, softball & soccer tournaments.
If you sell to these organizations, trading pins could be a great add on sale.

Attachment Options

We offer a wide selection of attachments. Our most popular styles are below.

BUTTERFLY CLUTCH	RUBBER	DELUXE CLUTCH	MAGNET

PMS color matching is available on all woven patches, sublimated patches, pins and masks

Embroidered

#	Color	Class	PMS #	#	Color	Class	PMS #	#	Color	Class	PMS #	#	Color	Class	PMS #	#	Color	Class	PMS #	#	Color	Class	PMS #
28P		White	N/A	39P		Yellow	110	196		Red	1817	59P		Blue	645	204P		Teal	320	09P		Brown	132
800		White	N/A	96P		Yellow	872	35P		Red	7428	316		Blue	445	91P		Teal	3288	514		Brown	132
731		Tan	50% 7499	42P		Orange	1375	111		Pink	719	312		Blue	652	71P		Green	5535	512		Brown	132
733		Tan	482	525		Orange	144	169		Pink	1555	23P		Blue	2738	52P		Green	3308	814		Brown	7531
721		Tan	7502	38P		Orange	164	182		Pink	169	366		Blue	287	257		Green	350	218P		Gray	Warm Gray 2
734		Tan	4675	172		Orange	165	125		Pink	190	365		Blue	307	246		Green	350	18P		Gray	429
02P		Tan	7528	173		Orange	1665	104		Pink	1905	364		Blue	2925	47P		Green	356	13P		Gray	434
811		Tan	7535	752		Orange	473	01P		Pink	214	363		Blue	291	200		Green	356	97P		Gray	Cool Gray 7
212P		Tan	454	755		Orange	1675	765		Mauve	7514	362		Blue	291	46P		Green	347	451		Gray	406
73P		Tan	617	783		Orange	472	767		Mauve	7523	58P		Blue	292	43P		Green	382	452		Gray	423
03P		Tan	4515	784		Orange	723	672		Purple	7437	17P		Blue	2975	238		Green	5747	452		Gray	409
04P		Yellow	1205	754		Orange	1595	674		Purple	521	385		Blue	308	236		Green	5783	485		Gray	7543
520		Yellow	50% 600	785		Orange	718	134		Purple	248	393		Blue	315	216		Green	371	486		Gray	431
540		Yellow	607	786		Orange	1685	26P		Purple	2573	392		Blue	3025	289		Green	5747	487		Gray	432
74P		Yellow	Yellow	82P		Red	179	219P		Purple	2617	205P		Teal	3278	264		Green	240	15P		Gray	Black 7
40P		Yellow	Yellow 012	700		Red	185	676		Purple	2597	202P		Teal	315	213P		Green	5493	16P		Black	N/A
522		Yellow	122	201P		Red	186	27P		Purple	2695	371		Blue	3155	90P		Green	360	902		Metallic	Silver
503		Yellow	136	32P		Red	187	69P		Blue	5395	22P		Blue	2935	12P		Brown	4625	901		Metallic	Gold
41P		Yellow	123	701		Red	201	25P		Blue	2767	20P		Blue	285	95P		Brown	7519				
546		Yellow	123	792		Red	202	24P		Blue	648	36P		Blue	307	738		Brown	732				
523		Yellow	130	53P		Red	1795	70P		Blue	288	33P		Blue	Process Blue	737		Brown	4635				
05P		Yellow	136	206P		Red	209	334		Blue	288	77P		Blue	313	10P		Brown	469				
562		Yellow	458	34P		Red	229	216P		Blue	7452	92P		Blue	314	714		Brown	478				
563		Yellow	117	217P		Red	7420	215P		Blue	542	57P		Teal	319	744		Brown	4715				

Leather

MADE IN USA LEATHER

ENGLISH TAN   BLACK

MADE IN USA FAUX LEATHER

RAWHIDE/BLACK   DK BROWN/BLACK   BAMBOO/BLACK   CORK/BLACK   MAROON/BLACK   ROYAL/BLACK   TEAL/BLACK   BLACK/SILVER

OVERSEAS LEATHER

G100 similar to PMS 7594
G101 similar to PMS 7574
G102 similar to PMS 724
G103 similar to PMS 7590
G104 similar to PMS 7596
G105 similar to PMS 7600
G106 similar to Pantone Black C

OVERSEAS FAUX LEATHER

F100 similar to PMS 7522
F101 similar to PMS 7572
F102 similar to PMS 7587
F103 similar to PMS 4735
F104 similar to PMS 7518
F105 similar to PMS 7601
F106 similar to Pantone Black C

Color Charts

Chenille & Felt

CHENILLE

WHITE	BLACK	GRAY	LIGHT GRAY
MAROON	BURGUNDY	CARDINAL	CRIMSON
SCARLET	BRIGHT RED	PINK	TEXAS ORANGE
BURNT ORANGE	DARK ORANGE	ORANGE	OLD GOLD
VEGAS GOLD	ATHLETIC GOLD	YELLOW GOLD	BRIGHT YELLOW
HUNTER GREEN	DARK GREEN	KELLY GREEN	TEAL
NAVY	BRIGHT ROYAL	ROYAL	COLUMBIA BLUE
PURPLE	LIGHT PURPLE	BROWN	CARMEL
DARK SKIN	MEDIUM SKIN	LIGHT SKIN	

FELT

WHITE	BLACK	GRAY	LIGHT GRAY
MAROON	BURGUNDY	CARDINAL	CRIMSON
SCARLET	BRIGHT RED	PINK	BURNT ORANGE
ORANGE	OLD GOLD	VEGAS GOLD	ATHLETIC GOLD
YELLOW GOLD	HUNTER GREEN	DARK GREEN	KELLY GREEN
NAVY	BRIGHT ROYAL	ROYAL	REFLEX BLUE
COLUMBIA BLUE	PURPLE	LIGHT PURPLE	BROWN

SONIC
PATCH AND PIN

How to Order

1. Email service@SonicPatch.com an image or description.

2. We email you an art proof the next biz day.

3. You approve. We deliver in 3 weeks - 2 weeks rush.

We'd love to quote your next order

$20 Flat Rate Shipping on Every Order

FRIENDLY SERVICE
FROM SEATTLE

service@SonicPatch.com

253.244.6563