

# CUSTOM HEADWEAR GUIDE





At Pacific Headwear, we craft premium, high-quality headwear for moments that matter.

Since 1998, Pacific Headwear has offered unmatched decoration and customization options paired with our expert, white-glove customer service to support your headwear needs.

As a leader in the headwear industry for over 25 years, our commitment to quality and innovation has fostered a loyal customer base that continues to choose Pacific Headwear to bring their vision to life every day.

Whether you are playing in the championship game, heading to work, exploring your favorite hiking trail or running errands on the weekend, you want to do it in your favorite hat. If the moment matters to you, it matters to Pacific Headwear.

### THE PACIFIC HEADWEAR DIFFERENCE





HERITAGE & EXPERIENCE

COMMITMENT TO QUALITY





CUSTOMER-CENTRIC APPROACH

RAPID DELIVERY





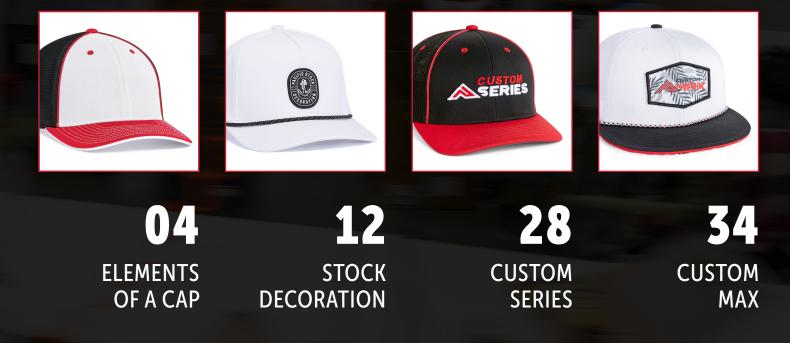
TAILORED CUSTOMIZATION

UNMATCHED VERSATILITY

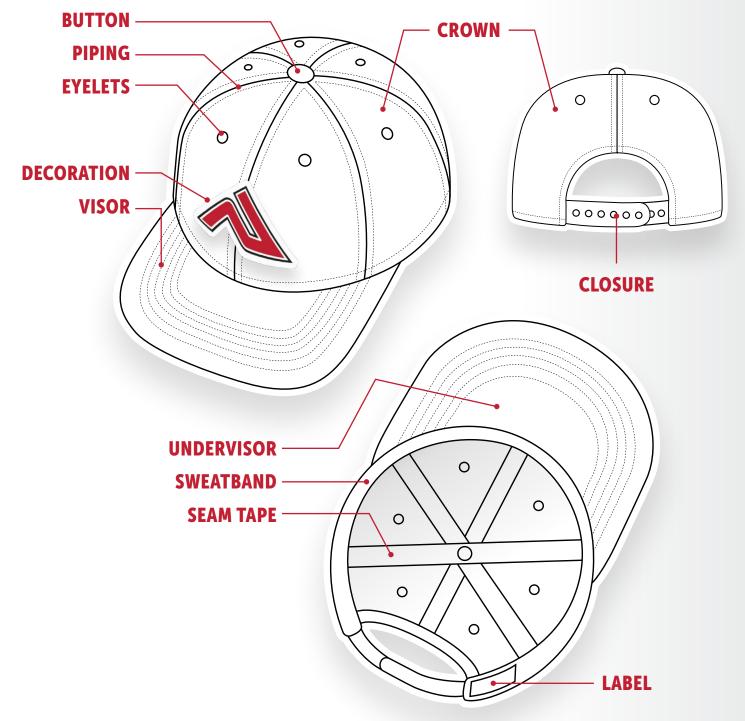


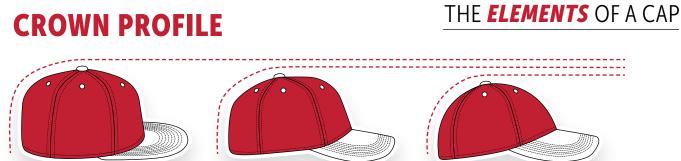
## YOUR VISION OUR CRAFT

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# THE **ELEMENTS** OF A CAP





FULL-PROFILE





## **CROWN STRUCTURE**



Strong buckram interfacing behind front panels provides structure and maintains form.



**HYBRID** Lightweight interfacing offers a comfortable fit with slight structure for a clean look.



**UNSTRUCTURED** No interfacing creates a relaxed, laid-back fit with a flexible feel.





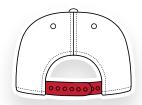


**SLIGHTLY CURVED** 



FLAT

### **CLOSURE TYPES**

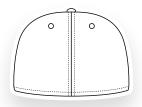


**ADJUSTABLE** PLASTIC SNAPBACK



ADJUSTABLE HOOK-AND-LOOP

\*ALSO AVAILABLE: • ADJUSTABLE SLIDE CLIP • ADJUSTABLE BUCKLE



**CLOSED BACK** STRETCH FIT

#### THE **ELEMENTS** OF A CAP

## **TOP FABRIC TYPES**

	Poly-Cotton Blend	This essential fabric type combines the breathability and softness of cotton with the strength and resilience of polyester used to craft classic caps designed for everyday wear.
	AeroStretch™	This premium, lightweight stretch woven polyester and spandex blend offers moisture-wicking properties and a comfortable, flexible fit. Soft, breathable, and durable, it delivers both performance and comfort in a sleek, stylish look for all-day wear.
	F3	F3 Performance Fabric features performance polyester that provides the best in fit, feel, and function.
	M2	M2 Technology is our ultimate in performance fabric. Anti-microbial properties resist odor-causing bacteria and sweat stains.
	M3	Engineered for comfort and performance, M3 fabric combines 95% polyester and 5% PU spandex. Its breathable, moisture-wicking properties keep you cool and comfortable no matter where the day takes you.
	P-TEC	P-TEC performance fabric is a sturdy, lightweight, moisture-wicking material that effectively pulls heat and sweat away from the body.
	PRO-WOOL	PRO-WOOL is constructed of authentic wool blend fabrics that give the look and feel of a traditional baseball cap.
	A/C <sup>2</sup>	A/C <sup>2</sup> or Active Cooling Control is a poly-performance fabric. It has the look and feel of wool but wicks moisture and breathes to keep you cool and dry.
	Stretch Mesh	Stretch Mesh fabric is breathable and light with great stretch to provide a comfortable and flexible fit.
ARAMANAN MANANAN ARAMAN ARAMAN	Premium Stretch Mesh	Premium Stretch Mesh is a lightweight, breathable material that offers a perfect fit, enhanced durability and flexibility, all while providing an elevated look and superior comfort.

### THE **ELEMENTS** OF A CAP

### **KEY STYLE** BREAKDOWN

	STYLE	CROWN PROFILE	VISOR SHAPE	CLOSURE TYPE	FABRIC TYPES
104C	STRUCTURED	MID-PROFILE	SLIGHTLY CURVED	SNAPBACK ADJUSTABLE	POLY-COTTON BLEND & TRUCKER MESH
P424	STRUCTURED	MID-PROFILE	SLIGHTLY CURVED	SNAPBACK ADJUSTABLE	AEROSTRETCH™
ES471	STRUCTURED	FULL-PROFILE	FLAT	CLOSED BACK	AEROSTRETCH™
P208	HIBRID	LOW-PROFILE	CURVED	SNAPBACK ADJUSTABLE	POLY-COTTON BLEND
201C	UNSTRUCTURED	LOW-PROFILE	CURVED	ADJUSTABLE BUCKLE STRAP	BRUSHED COTTON TWILL













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## HEADWEAR **PRINTING**



**DIRECT TO FILM** 

## HEADWEAR EMBROIDERY



**FLAT EMBROIDERY** 



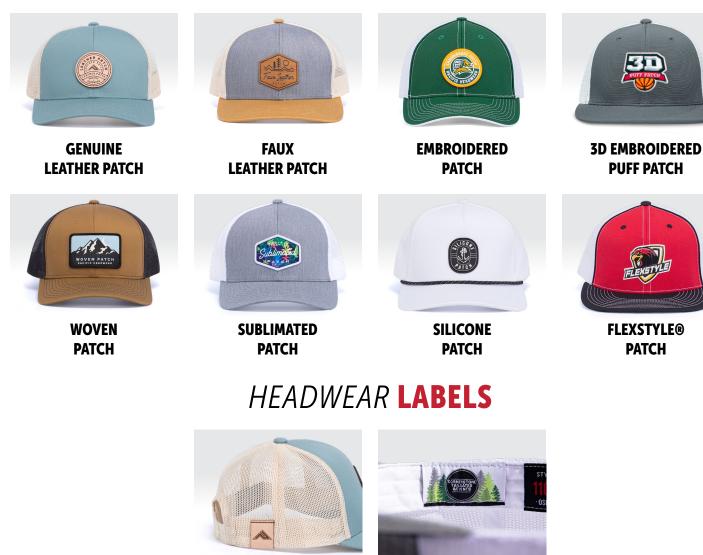
**3D EMBROIDERY** 

**PUFF PATCH** 

**FLEXSTYLE®** 

PATCH

**HEADWEAR PATCHES** 



**CLIP TAGS** 







TO

FILM

DIRECT

## Direct to Film

Ideal for moderate to complex logos and designs that require fine details and elaborate patterns. This cost effective technique involves printing designs onto a special film and transferring them to our caps using heat. This makes it easy to achieve multi-colored designs, including those with gradients, and photo-realistic images.

**APPLICATION TYPE:** Heat Applied

**MINIMUM ORDER QUANTITY: 12** 

LOCATIONS OFFERED: Front Panel

SIZE: Varies depending on cap style and location

**EXAMPLE SHOWN: 404M** Trucker Pacflex Cap







## Flat Embroidery

Ideal for simple logos and designs with clear, bold lines. Provides a timeless, classic look that is both sophisticated and durable.

**MINIMUM ORDER QUANTITY: 12** 

LOCATIONS OFFERED: Front, Back, Side Panel

**SIZE:** Varies depending on cap style, design complexity, and embroidery location

#### **EXAMPLE SHOWN:**

**302C** Cotton-Poly Hook-and-Loop Adjustable Cap







## 3D Embroidery

Ideal for simple logos and designs with clear, bold lines. This technique uses raised stitching to create a three-dimensional effect, making logos and lettering stand out while still providing a classic look.

#### **MINIMUM ORDER QUANTITY: 12**

#### LOCATIONS OFFERED: Front Panel

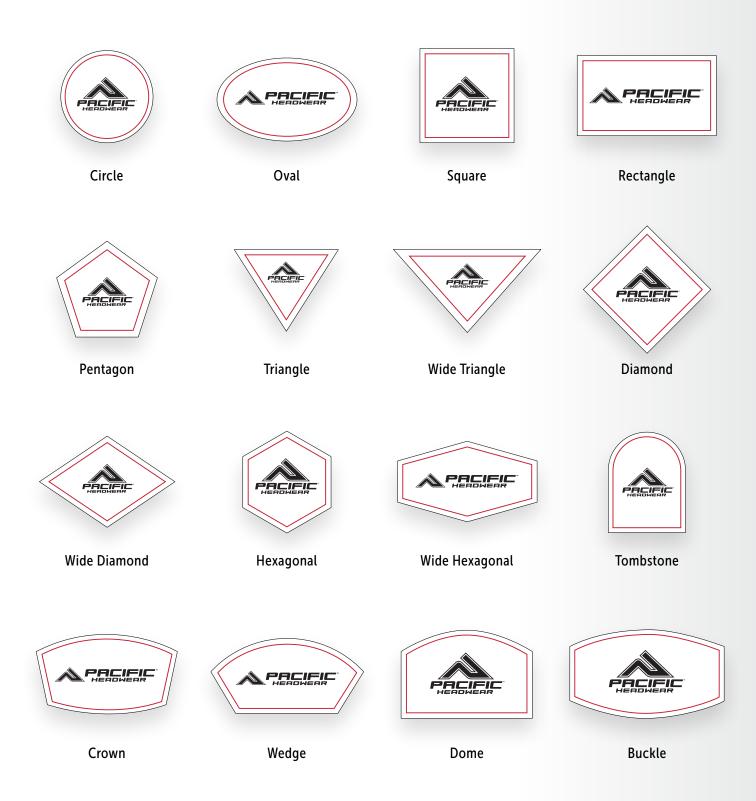
**SIZE:** Varies depending on cap style, design complexity, and embroidery location

#### **EXAMPLE SHOWN:** 498F M2 Performance PacFlex Cap





## **Standard Patch Shape Options**







## Genuine Leather Patch

Ideal for single-color designs with simple to moderate detail. Crafted from 100% genuine leather in English Tan, Natural, and Black. Available in a variety of shapes, these patches provide a high-end artisanal look.

APPLICATION TYPE: Sewn Down, Heat Applied

#### **MINIMUM ORDER QUANTITY: 24**

LOCATIONS OFFERED: Front Panel

**SIZE:** Varies depending on cap style, patch shape, and application method

#### **GENUINE LEATHER TYPES:**





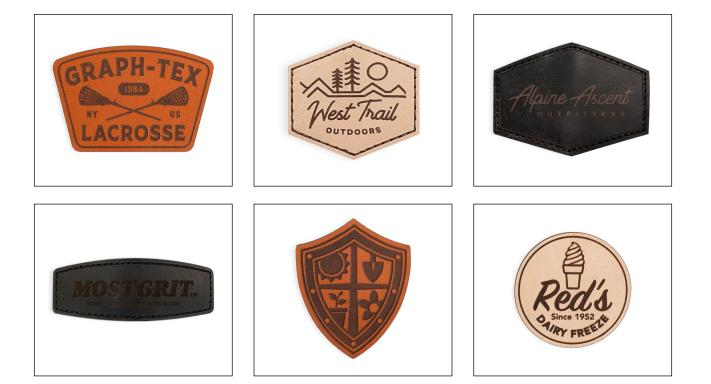


**EXAMPLE SHOWN:** P114 Low-Pro Trucker Cap

English Tan

Natural

Black







## Faux Leather Patch

Ideal for single-color designs with simple to moderate detail. Mimics the appearance and texture of real leather while offering extensive customization with 14+ color options and a variety of shapes.

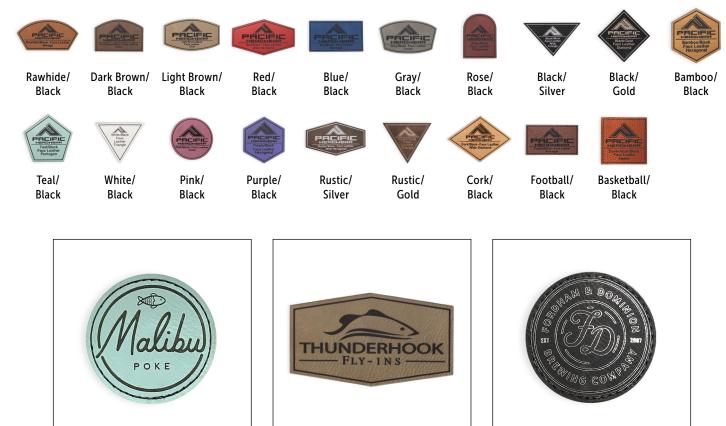
APPLICATION TYPE: Sewn Down, Heat Applied

**MINIMUM ORDER QUANTITY: 24** 

LOCATIONS OFFERED: Front Panel

**SIZE:** Varies depending on cap style, patch shape, and application method

**EXAMPLE SHOWN: 104C** Snapback Trucker Cap



#### Faux Leather Types:





## **Embroidered** Patch

Ideal for simple to moderate logos or designs. These patches offer a classic aesthetic with high detail, while maintaining the traditional look of embroidery.

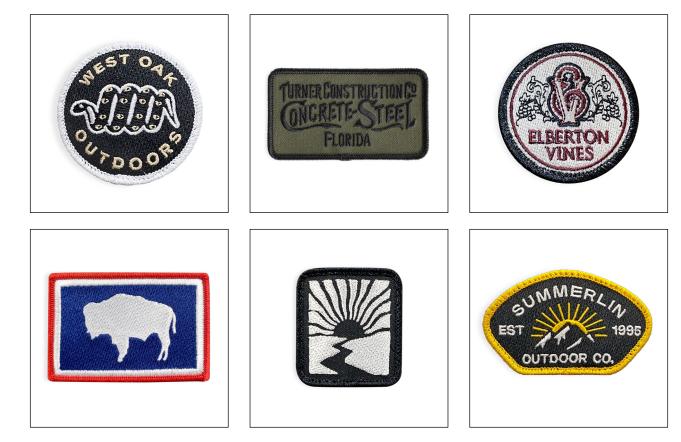
**APPLICATION TYPE:** Sewn Down

**MINIMUM ORDER QUANTITY: 48** 

LOCATIONS OFFERED: Front Panel, Side Panel

**SIZE:** Varies depending on cap style, location, and patch shape

**EXAMPLE SHOWN: 404M** Trucker Pacflex Cap









### 3D Embroidered Puff Patch

Ideal for simple logos and designs with clear, bold lines. This technique uses raised stitching to create a three-dimensional effect, making logos and lettering stand out while still providing a classic look.

#### **MINIMUM ORDER QUANTITY: 48**

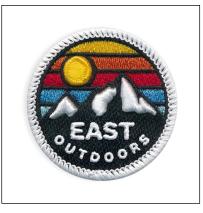
#### LOCATIONS OFFERED: Front Panel

**SIZE:** Varies depending on cap style, design complexity, and embroidery location

#### EXAMPLE SHOWN:

ES341 Premium M2 Performance Trucker Flexfit® Cap











## Woven Patch

Ideal for moderate to complex logos and designs that require fine details and elaborate patterns. Offers exceptional clarity, detail, and a smooth surface with no raised texture.

APPLICATION TYPE: Sewn Down

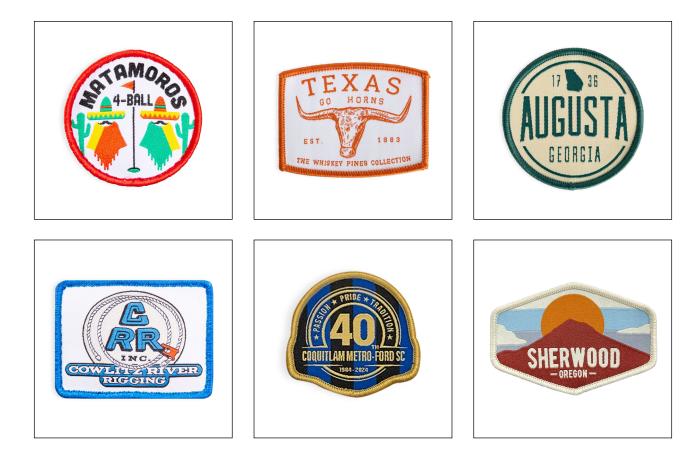
**MINIMUM ORDER QUANTITY: 48** 

LOCATIONS OFFERED: Front Panel, Side Panel

**SIZE:** Varies depending on cap style, location, and patch shape

#### **EXAMPLE SHOWN:**

**104S** Contrast Stitch Trucker Snapback Cap







## Sublimated Patch

Ideal for designs with complex details and multiple colors, where precision and clarity are essential. This patch achieves smooth and seamless color and pattern gradients by printing directly onto the fabric, a capability not easily matched by woven or embroidered patches.

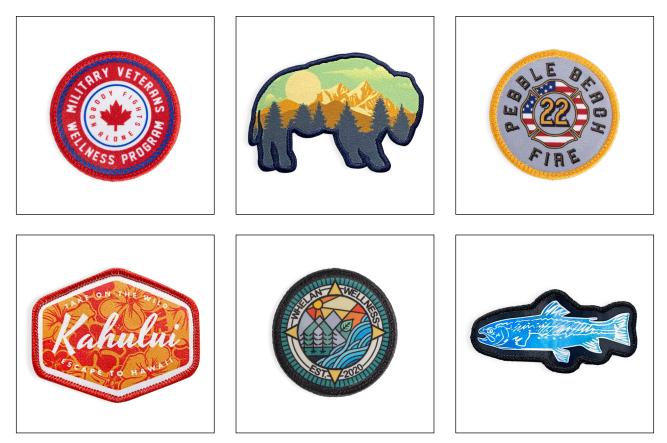
**APPLICATION TYPE:** Heat Applied

**MINIMUM ORDER QUANTITY: 48** 

LOCATIONS OFFERED: Front Panel

**SIZE:** Varies depending on cap style, location, and patch shape

EXAMPLE SHOWN: 110F Trucker Flexfit® Snapback Cap





## Silicone Patch

Ideal for simple to moderate logos and designs, Silicone patches offer a high-end look with a matte finish, making your logo stand out from the crowd all while offering exceptional durability.

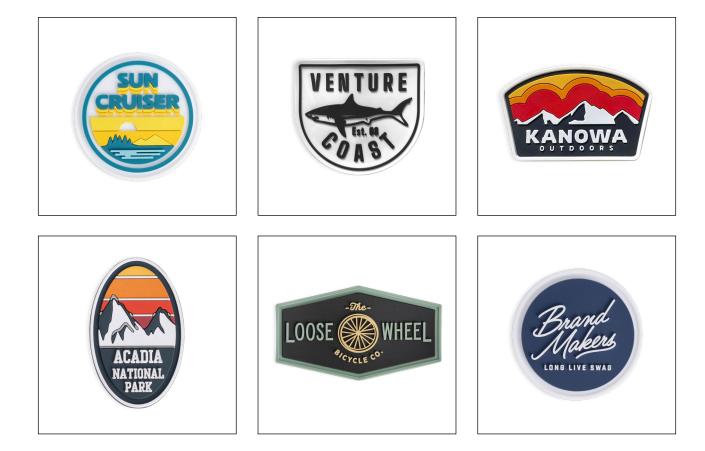
APPLICATION TYPE: Sewn Down, Heat Applied

**MINIMUM ORDER QUANTITY: 48** 

LOCATIONS OFFERED: Front Panel

SIZE: Varies depending on cap style, location, and patch shape

**EXAMPLE SHOWN: P421** Weekender Cap





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## FlexStyle<sup>®</sup> Patch

Ideal for moderate to complex designs with bold and vibrant colors. FlexStyle<sup>®</sup> combines a unique, cutting-edge feel with a high level of durability.

**APPLICATION TYPE:** Heat Applied

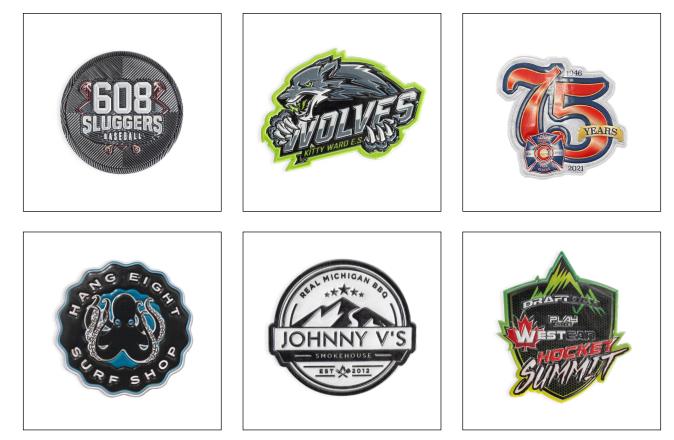
**MINIMUM ORDER QUANTITY: 24** 

LOCATIONS OFFERED: Front, Back, Side Panel

SIZE: Varies depending on cap style, location, and patch shape

#### EXAMPLE SHOWN:

4D5 D-Series Trucker PacFlex Cap







## Clip Tags

Set your beanies or caps apart with our high-quality clip tags. Designed to display simple logos or wordmarks, these clip tags provide an elevated and custom look to your headwear.

MINIMUM ORDER QUANTITY: Leather: 24 Woven: 48

LOCATIONS OFFERED: Side, Back

TYPE: Genuine Leather, Faux Leather, Woven





## Private Labels

Elevate your brand by adding your custom labels inside of our most popular styles. Your custom labels will be carefully stitched onto the sweatband, ensuring your brand stands out.

#### **MINIMUM ORDER QUANTITY: 48**

SIZE: 6 cm W x 3 cm H

#### TYPE: Woven





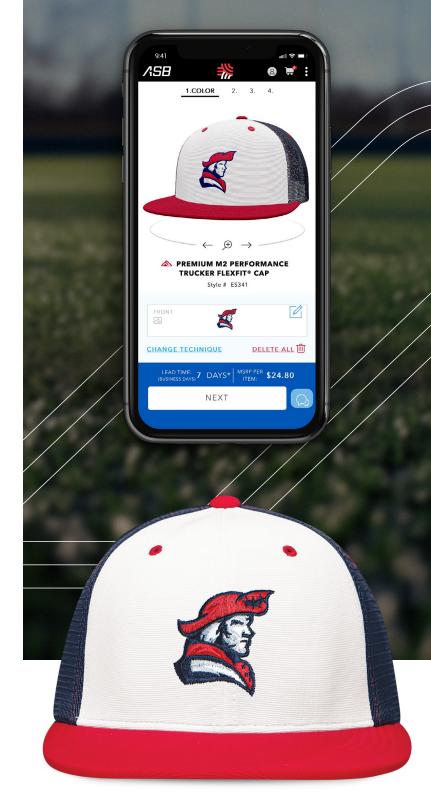
## CUSTOM DECORATION *MADE EASY!*

FreeStyle Headwear allows you to customize and visualize your favorite Pacific Headwear cap styles in an interactive, responsive 3D experience.

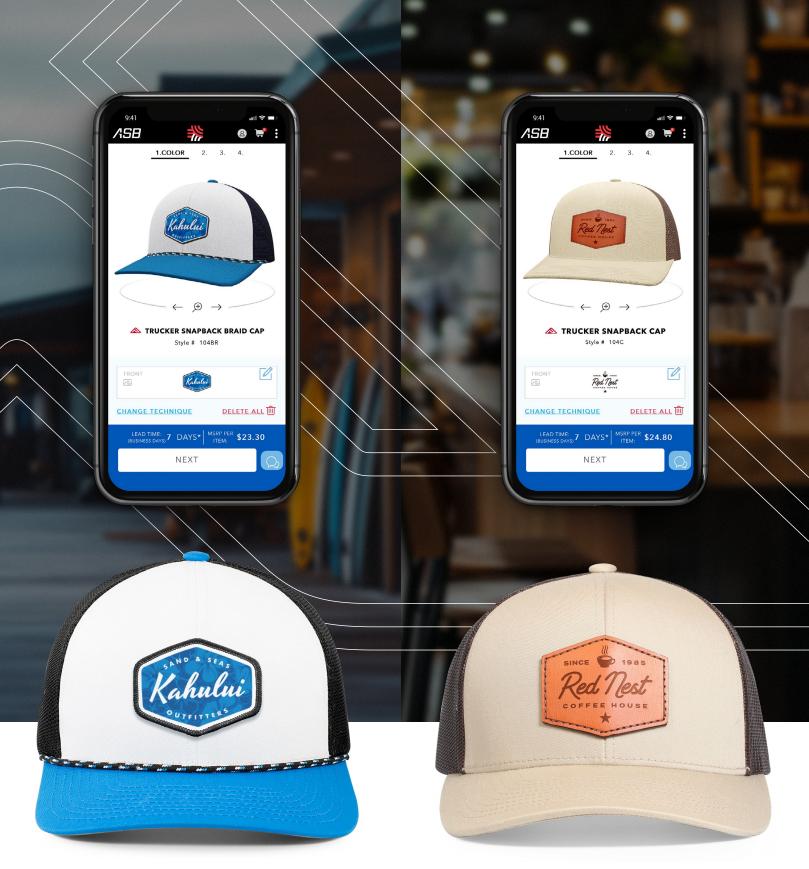
## THE POSSIBILITIES ARE **ENDLESS!**

## **TRY IT OUT TODAY!**





**ES341** Premium M2 Performance Trucker Flexfit® Cap *Flat Embroidery* 



**104BR** Trucker Snapback Braid Cap *Sublimated Patch*  **104C** Trucker Snapback Cap *Genuine Leather Patch* 





## OUR COMPONENTS. YOUR STYLE. QUICK TURN.

**Custom Series** offers a curated selection of templated styles based on out top-selling caps and knits. Designed for efficiency, this program features customizable components with pre-set colors, allowing you to easily create stylish headwear with a quick turnaround, making it the perfect choice for anyone that cannot wait to make a statement!



# SERIES TEAM





Take our premium on-field assortment to the next level with a wide range of customization options!







998F M2 Performance Cap Stock equivalent style 498F



9D7P

#### P-Tec Performance D-Series Cap

Stock equivalent style 487F



904M Mesh Trucker Cap Stock equivalent style 404M



**9D4** A/C<sup>2</sup> Performance D-Series Cap

Stock equivalent style 8D5



974F

Perforated F3 Performance Cap

Stock equivalent style ES474



901F Pro-Wool Cap Stock equivalent style 801F

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CDK01

CUSTOM BEANIE W/ SOLID COLORS **CDK01H** CUSTOM BEANIE W/ HEATHER COLORS



#### 24-UNIT MINIMUM SHIPS DIRECTLY TO YOU

Bring your designs to life with Pacific Headwear's Custom Series Knits, a new addition to the Custom Series lineup! Combining pre-set colors, tailored options, and premium craftsmanship, these beanies are designed for speed, style, and quality. Start your order now and bring your vision to life!















COMPLETELY

CUSTOMIZABLE

COMPONENTS

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## TAKE IT TO THE MAX!

#### **YOU SELECT &** FULLY CUSTOMIZE:

#### A CROWN

• CROWN FABRIC & COLOR • FRONT, SIDE & BACK PANELS • BUTTON, PIPING & EYELETS

#### VISOR

B

D

**(E)** 

(F)

G

• VISOR FABRIC & COLOR • TOP VISOR • UNDER VISOR SANDWICH

#### C **STITCHING**

• DYE TO MATCH & CONTRAST • PRO-STITCH • CROWN PANEL STITCHING • VISOR TOP STITCHING • UNDER VISOR STITCHING

#### **CLOSURE**

• CLOSED BACK STRETCH FIT ADJUSTABLE PLASTIC SNAPBACK ADJUSTABLE HOOK-AND-LOOP ADJUSTABLE SLIDE CLIP ADJUSTABLE BUCKLE

#### **EXTERNAL DECORATION**

 FLAT EMBROIDERY SILICONE PATCH • 3D EMBROIDERY SUEDE PATCH CHAIN STITCHING SUBLIMATED PATCH CHENILLE PATCH VISOR EMBROIDERY • SCREEN PRINT TRANSFER • TPU/FLEX PATCH • SILICONE TRANSFER • TWILL APPLIQUE DIRECT SCREEN PRINT FELT APPLIQUE DIRECT SUBLIMATION • METAL BADGE • CUSTOM CLIP TAG • LEATHER CLIP TAG WOVEN LOOP LABEL

- SUBLIMATED PATCH WOVEN PATCH • LEATHER PATCH • FAUX LEATHER PATCH ACCENT ROPE
- EMBROIDERED PATCH

#### **INTERNAL DECORATION**

• INTERNAL WOVEN LABEL • PRINTED SEAM TAPE • CUSTOM SWEAT BAND • UNDER VISOR PRINT

#### **PREMIUM ADD-ONS**

 CUSTOM PACKAGING • CUSTOM HANG TAGS CUSTOM INSERTS CUSTOM STICKERS

## YOUR CAP. YOUR STYLE. OUR<sup>®</sup>CRAFT.

With **Custom MAX**, select from our curated styles or share your vision and Pacific Headwear will bring it to life. Utilize our private label option to showcase your brand inside and out!

**Custom MAX** unlocks endless possibilities, allowing you to create headwear that truly reflects your style, your team, or your company.





## BRING YOUR IDEA TO LIFE IN **4 SIMPLE STEPS**

## **N1** PICK A STYLE OR SHARE YOUR CONCEPT

Choose from our curated selection, or go fully custom - bring your concept, and we'll bring it to life. Your cap, your style.

## **02** SELECT YOUR DECORATION METHODS

Unlock endless possibilities with custom techniques designed to match your vision.

03

## SUBMIT YOUR DESIGN DETAILS

Complete our form with your logo and design specs to begin. Vector files preferred (.ai, .eps., .pdf, or .svg), but we can work with other formats too.

### **O4** APPROVE YOUR DESIGN AND GET A QUOTE You'll recieve a proof within 1-2 business days followed by a quote once the

You'll recieve a proof within 1-2 business days followed by a quote once the artwork is approved. We're committed to getting your cap just right before production kicks off.

### \*144 UNIT MINIMUM. DELIVERED IN 90 DAYS!

## Email **custommax@momentecbrands.com** for more information!





## ARE YOU READY TO TAKE IT TO the MAX?







pacificheadwear.com